

Issue Date: July 2018 Issue Number: 4 Data Sheet: TD032

Page 1 of 2

Ryeflow 2000 Anti-Stat

Epoxy Flooring - FeRFA Type 5

Flow applied flooring - 2mm to 3mm

Description

Ryeflow 2000 Anti-Stat is a medium to heavy duty epoxy resin in-situ floor finish designed to provide a smooth, seamless, hygienic surface with a high degree of resistance to chemicals, grease and solvent and also complying with anti-static requirements of BS2050 (hospital and industrial applications). Ryeflow 2000 Anti-Stat is produced from high quality formulated epoxy resins combined with specially grades conductive quartz aggregates in order to produce maximum chemical resistance, physical strength and electrically conductive qualities.

ADVANTAGES & TYPICAL AREA OF USE TECHNICAL DATA (N/mm²) **BENEFITS** 36 N/mm² Compressive Strength Anti-Static resin Ryeflow 2000 Anti-Stat is ideal for use 30 N/mm² Flexural Strength Hard wearing in areas subject to heavy wear, impact 29N/mm² Coloured throughout Slant Shear Bond Strength and abrasion which require additional Mixed Density 1.65 Designed for electronic, protection from the build-up of static Elastics Modulus 3kN/mm² pharmaceutical, dust electrical charges. Surface Spread of Flame to BS476 Part control areas and clean This product is ideally suited for Class 2 rooms application within areas involving:-Electrical component design/manufacture Powder processing Explosive handling and storage Medical equipment storage and Hospital operating/sterile zones

Composition

Solvent free epoxy resin and specially graded conductive quartz aggregates.

Appearance

Smooth gloss coloured finish.

Chemical Resistance

Excellent chemical resistance. Please refer to technical data sheet reference TD112.

Thickness

Nominal 2mm.

Durability

Ryeflow 2000 Anti-Stat exhibits a high order of abrasion resistance and is resilient to impact damage and minor movement/flexing.

Colours Available

A range of colour choices are available, however due to the dark background of the conductive aggregate, we suggest only dark finished colours should be chosen, please contact our Sales Team for a colour chart.



Issue Date: July 2018
Issue Number: 4
Data Sheet: TD032
Page 2 of 2

Ryeflow 2000 Anti-Stat

Anti-Static/Conductive Performance

The unique technology adopted within Ryeflow 2000 Anti-Stat ensures that the entire system remains electrically conductive both across the surface of the system and through the system to the earthing substrate.

Ryeflow 2000 Anti-Stat has been designed in compliance with BS2050 and meets the requirements specified for both hospital and industrial flooring products:-

Hospital Between 5 X 104 and 2 X 106 ohms Industrial Between 5 X 104 and 108 ohms

Substrates

Ryeflow 2000 Anti-Stat adheres well to concrete and grano when utilising Ryeprime SF.

Coverage Rates

Ryeprime Anti-Stat 220g/m² Ryeflow 2000 Anti-Stat 3.2kg/m²

Surface Preparation

To be assured of maximum adhesion and properties from Ryebrook resin products, the correct surface preparation is essential. Please refer to technical data sheet "Surface Preparation" reference TD102.

Application Conditions

Ryeflow 2000 Anti-Stat is a free flowing liquid which increases in viscosity as the temperature lowers.

To ensure optimum surface finish, an ambient temperature above 10°C should be provided. The ideal application temperature is 25°C .

Earthing Procedure

Providing the substrate has intimate contact with underlying ground, no additional earthing requirements will be needed. However, in the instance of raised or insulated floor levels, a network of copper strip should be affixed to the blasted floor surface prior to priming and laying of the Ryeflow 2000 Anti-Stat systems. The copper strip network should finally be secured to a main earthing frame system.

Priming

Priming of prepared surfaces should be undertaken using Ryeprime Anti-Stat. Ryeprime Anti-Stat should be applied by brush or roller at a spreading rate of 200g/m² and should be allowed to cure for a minimum of 16 hours at 20°C to provide

a firm, tack-free surface prior to Ryeflow 2000 Anti-Stat being applied. (Maximum overcoating time at 20°C is 48 hours).

Mixing

Ryeflow 2000 Anti-Stat is supplied as a three component product and is mixed within a rotary drum mixer unit. Thorough pre-mixing of the two liquid components is followed by gradual additional of the aggregate component. Final mixing should continue until a thoroughly wetted and homogeneous mixture is obtained.

Application Technique

Ryeflow 2000 Anti-Stat is spread over the pre-primed surface by means of a steel trowel to the required thickness using the coverage rate quoted below as guidance. The applied resin surface us then worked with a Ryebrook spiked roller for 2-3 minutes until an even level surface is produced.

Specification Detail

Ryeprime Anti-Stat applied at 220g/m2 Ryeflow 2000 Anti-Stat at a nominal 2mm (3.2kg/m2)

Cure Schedule

Usable Life 30 mins
Initial Set 8-10 hours
Foot Traffic 24 hours
Heavy Traffic 3-4 days
Full Chemical Resistance 10 days

Maintenance

Providing contamination is not allowed to build up, regular scrubbing and mopping maintain smooth Ryebrook floors satisfactorily. The floors may be polished back to the original gloss in exactly the same way as vinyl and lino.

Health and Safety

Please read technical data sheet reference TD103 and specific health and safety data for this product provided in compliance with the requirements of EC Directive 91/155.

Storage, Mixing and Application

The storage, mixing and application conditions can affect the quality of the finish produced. Please read technical data sheet reference TD104.

Further Technical Advice

For further information on this or any other Ryebrook product, please contact our Technical Department on 01634 957520 or email info@ryebrook.co.uk