

Issue Date: May 2018 Issue Number: 7 Data Sheet: TD085 Page 1 of 2

# **Ryeflor MD**



## Polyurethane Resin Floor - FeRFA Type 7

Heavy Duty Flowable Flooring – 4mm to 6mm

#### Description

Totally seamless matt, smooth finish, the Ryeflor MD system is a heavy duty flow applied topping based upon water based polyurethane technology. This product provides excellent resistances to abrasion, chemical attack and other physical aggression with good slip resistance.

ADVANTAGES & BENEFITS	TYPICAL AREA OF USE	TECHNICAL DATA (N/mm <sup>2</sup> )	
<ul> <li>Excellent resistances to organic and inorganic acids, alkalis, fuel and hydraulic oils, aromatic and aliphatic solvents</li> <li>Good Slip Resistance</li> <li>Hard Wearing</li> <li>Easily Maintained</li> </ul>	<ul> <li>Chemical Processing</li> <li>Food Processing</li> <li>Brewing/dairy clean areas</li> <li>Engineering process areas</li> <li>Retail</li> <li>Museums</li> <li>Exhibition Halls</li> <li>Toilets</li> <li>Front of House in Restaurants</li> <li>Building and Office Foyers</li> </ul>	Compressive Strength to BS6319 Part 2 Tensile Strength to BS2782:320D Flexural Strength to ASTM D790-84a Elastic Modulus to BS2782:320D Slant Shear Bond Strength to BS6319 Abrasion Resistance Taber mg loss/1000 cycles/1000g/H18 Wheel Slip Resistance Surface Spread of Flame to BS476 Part 7	62.0 15.0 1530.0 55.0 900 Low Class 2

#### Composition

Water dispersed polyurethane resin system combined with graded silica aggregates.

#### Appearance

Totally seamless matt, smooth finish. Ryeflor MD is not colour fast and may change colour over time if subjected to UV light. This is more apparent in light colours, but does not compromise the integrity or product performance.

#### Durability

Highest order of durability, resistances to abrasion, impact and chemical attack and penetration.

#### Thickness

Ryeflor MD - Applied between 4.0 and 6.0mm.

#### Chemical Resistance

Excellent resistances to organic and inorganic acids, alkalis, fuel and hydraulic oils, aromatic and aliphatic solvents. Please refer to technical data sheet reference TD112.

#### **Colours Available**

A range of colour choices are available, please contact our Sales Team for a colour chart.



**Ryeflor MD** 

## Issue Date: May 2018 Issue Number: 7 Data Sheet: TD085 Page 2 of 2

### Surface Preparation

To be assured of maximum adhesion and properties from Ryebrook resin products, the correct surface preparation is essential. Please refer to technical data sheet "Surface Preparation" reference TD102.

In order to ensure the finished system remains fully bonded to the subfloor it is recommended that the edges of the floor areas adjoining the walls are rebated to produce a cross-section of 6mm deep by 6mm wide, running at 150mm from and parallel with the walls.

#### **Application Conditions**

10°C-30°C Maximum moisture content of substrate 75RH.

#### Priming

Priming of all surfaces should be undertaken with Ryeprime SF. Pease refer to technical data sheet reference TD002. The primer should be allowed to cure for a minimum of 16 hours prior to application of the Ryeflor MD system. (Maximum over coating time at 20°C - 48 hours).

#### Mixing

Pre-mixing of the coloured liquid component is recommended to ensure any light settlement is reincorporated. Thoroughly scrape the contents of the liquid colour component into the brown hardener component and mix for a minimum of 1 minute or to provide a homogeneous mix. The resultant mixture should then be loaded into a rotary drum mixer and the aggregate component added in stages, mixing until a lump free mix is obtained.

#### Application Technique

Apply to pre-primed areas levelling to the required thickness with a steel trowel and aided by a Ryebrook spiked roller. Spike rollering to de-aerate the resin should be carried out within 3 minutes of application in order to avoid interfering with the film gel time.

## Specification Detail

Ryeprime SF at 100-175g/m2. Please refer to technical data sheet TD002. Ryeflor MD between 4mm-6mm thickness.

#### Maintenance

Providing contamination is not allowed to build up, regular scrubbing and mopping will maintain these systems in serviceable condition.

Normal proprietary cleaning agents in combination with pressure washing may be employed.

#### Cure Schedule @20°C

Usable Life of Full Unit/Mix	15 minutes
Initial Film Gel Time (joining up)	20 minutes
Cure Time to Light Traffic	4 – 6 hours
Cure Time to Light Wheeled Traffic	16 hours
Cure Time to Heavy Duty Traffic	48 hours
Full Cure	5 days

#### **VOC Levels**

Ryeprime SF PrimerCalculated VOC Content (g/litre):115.00Quantity to be used:55m² @ 0.125kg per m²Ryefloor MD ScreedCalculated VOC Content (g/litre):0.70Quantity to be used:55m² @ 0.10kg per m²

#### Health and Safety

Please read technical data sheet reference TD103 and specific health and safety data for this product provided in compliance with the requirements of EC Directive 91/155.

## Storage, Mixing and Application

The storage, mixing and application conditions can affect the quality of the finish produced. Please read technical data sheet reference TD104.

#### Further Technical Advice

For further information on this or any other Ryebrook product, please contact our Technical Department on 01634 957520 or email info@ryebrook.co.uk